

Xerox® DocuTech® Production Publisher Spells Value

Inside and out, there's more than words can describe

Versatility. State-of-the art performance. Speed. Words can only begin to describe the DocuTech Production Publisher, the machine that launched the print-on-demand, digital production printing industry. With the ability to process multiple jobs simultaneously, your business—powered by DocuTech—prints more jobs, faster.

Upgradeable. That's another word that means even greater productivity for your business. With an optional 3 Tray Interposer, the complex job capabilities of your DocuTech Production Publisher are expanded.

Xerox® FreeFlow Makeready®, FreeFlow Process Manager®, FreeFlow® Web Services and FreeFlow Print Server. These products help make your DocuTech Production Publisher the perfect solution for in-plant print shops and commercial printers alike.

We're sure you will agree. The DocuTech Production Publisher is simply beyond words. Take a look inside to see what we mean.



Specifications for the Xerox® DocuTech® 6115/6135/6155/6180 Production Publisher

System Control Module

- Dell Optiplex XE
- E7400 duo core 2.8 GHz processor
- 2 GB DDR3 memory
- Dell USB keyboard, black
- Dell USB 2 button mouse, black
- Dell 17" P170S monitor with USB hub
- Integrated GMA4500 video
- 1 – 160 GB SATA hard drive
- 16X DVD/RW SATA drive
- 1 NIC integrated

Printer Module

- Xerographic Engine
- Print speeds:
 - DocuTech 6115 – Up to 115 ppm (8.5" x 11"/A4)
 - DocuTech 6135 – Up to 135 ppm (8.5" x 11"/A4)
 - DocuTech 6155 – Up to 155 ppm (8.5" x 11"/A4)
 - DocuTech 6180 – Up to 180 ppm (8.5" x 11"/A4)
- On-site upgrade is available for the DocuTech 6155*
- Simplex or duplex printing
- Enhanced 600 x 2400 dpi laser raster output
- ImageSense Technology with redesigned 85+ and 106+ line screens and new 121 and 140 line screens
- On-line, right and left side stitching/binding
- 2 Tray Interposer (standard)
- 3 Tray Interposer (optional)

Throughput Materials

Printing and Finishing

- Stock weights: 16 lb. bond to 110 lb. index (60 gsm to 200 gsm)
- Sizes: 8" x 10" to 14.33" x 17" (203 mm x 254 mm to 363 mm x 432 mm)

Paper Input Options*

- 3 Tray Interposer

Paper Input Capacity

Sheet Capacity all at 20 lb./75 gsm

- With Standard Interposer: 5 input paper trays with auto tray switching and document inserts
 - Tray 1: 1,100 sheets; 8" x 10" to 9" x 14.33" (203 mm x 254 mm to 229 mm x 364 mm)
 - Tray 2: 600 sheets; 8" x 10" to 9" x 14.33" (203 mm x 254 mm to 229 mm x 364 mm)
 - Tray 3: 2,600 sheets of up to 14.33" x 17" (363 mm x 432 mm)
 - Tray 4**: 550 sheets of up to 14.33" x 17" (364 mm x 432 mm)
 - Tray 5: 2,600 sheets of up to 14.33" x 17" (364 mm x 432 mm)
- Optional 3 Tray Interposer available for a total of 6 input paper trays with auto tray switching and document inserts**

Paper Output Options

- **Stacker:** 3,000 sheets at 20 lb. (75 gsm)
Optional: 5,000 sheets at 20 lb. (75 gsm) (with one High Capacity Stacker)
Optional: 10,000 sheets at 20 lb. (75 gsm) (with two High Capacity Stackers)
- **Stitcher:** 2 – 70 sheets at 20 lb. (75 gsm)
 1 or 2 adjustable stitcher
- **Binder:** 15 – 125 sheets at 20 lb. (75 gsm)
 - Tape colors: Black, blue, red, brown, gray, white or green
 - 425 11" binds per tape reel
- **SquareFold® Booklet Maker (optional)**
 - Fully automatic booklet making system
 - All operator settings are made with the push of a few buttons
 - Up to 22 sheets at 20 lb., 26 sheets at 16 lb.
 - Paper sizes:

	Width	Length
Min.	8" (203 mm)	10" (254 mm)
Max.	12.3" (312 mm)	18.2" (462 mm)

- Cover Insertion Module (CIM) (optional)
- Adjustable saddle stitch heads, folder, trimmer
- Supports Level 1 Document Finishing Architecture (DFA)

Client Environments Supported

- Windows 95/98, NT, 2000, XP
- Mac OS 7.6 and above
- Sun OS 4.1.3/Solaris 1.1.1B
- Solaris 2.3/2.4/2.5.1/2.6/8.x

PDLs and Data Formats

- Adobe PostScript Level 3/PDF
- PCL 6
- TIFF
- ASCII
- Optional LCDS
- FreeFlow® Variable Information Suite

Native Network Environments

- TCP/IP
- AppleTalk
- HTTP
- Novell (SPX-IPX)
- IPP
- SNMP
- Optional Channel Connectivity

Electrical Requirements

- Printer Controller: 100/240 VAC + 10%, 47 – 63 Hz
- Printer Module:
 - 120/208 VAC 3 phase 50 amp 60 Hz (Wye connection) single IEC 309-2 (5 wire) or 120/208 VAC 60 Hz Dual cord 50 and 30 amp NEMA 14-30 R and 14-50 R
 - 220/240 VAC + 10%, 3 phase 50 Hz, Delta
 - 220/380 VAC + 10%, 3 phase 50 Hz, Wye
 - KVA Rating (typical – based on actual run testing of the machine): Standby – 1.5 KVA; Operating – 8.2 KVA
 - Agency certification: UL 1950 IEC 950, CSA 22.2 - 950, FCC (Class A), EN55022 (Class A), CISPR22 (Class A), EN50082-1: 1992 (Generic Immunity Standard), and ICES003 (Class A)

Physical Characteristics

Printer Controller – Processor Module

Width	Depth	Height	Weight
10" (254 mm)	24" (610 mm)	17.9" (455 mm)	70 lb. (32 kg)

Printer Controller – Controller Stand

Width	Depth	Height	Weight
30" (762 mm)	30" (762 mm)	38" (965 mm)	170 lb. (76.8 kg)

Printer Controller – 17.0" Flat Panel Display

Width	Depth	Height	Weight
18" (475 mm)	9.5" (241 mm)	19.25" (489 mm)	22 lb. (10 kg)

Printer Controller (with Interposer)

Width	Depth	Height	Weight
179" (4545 mm)	46" (1165 mm)	49" (1240 mm)	3215 lb. (1458 kg)

*Options sold separately.

**Tray 4 only accepts sheets which do not need to be imaged, such as covers and inserts.

Please reference the specification sheets for Xerox® FreeFlow Makeready®, FreeFlow Process Manager® and FreeFlow® Web Services for complete details.

For more information, visit us at www.xerox.com, call 1-800-822-2200 in the U.S. or 1-800-668-0199 in Canada or contact your Authorized Xerox Reseller.

